

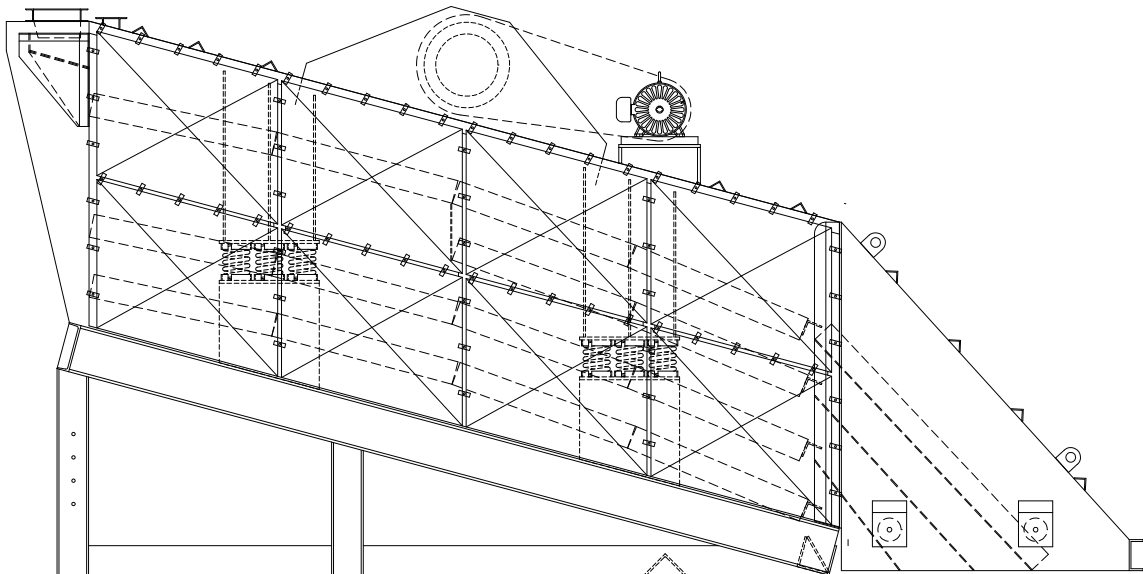


# DH2 SERIES

VIBRATING SCREENER

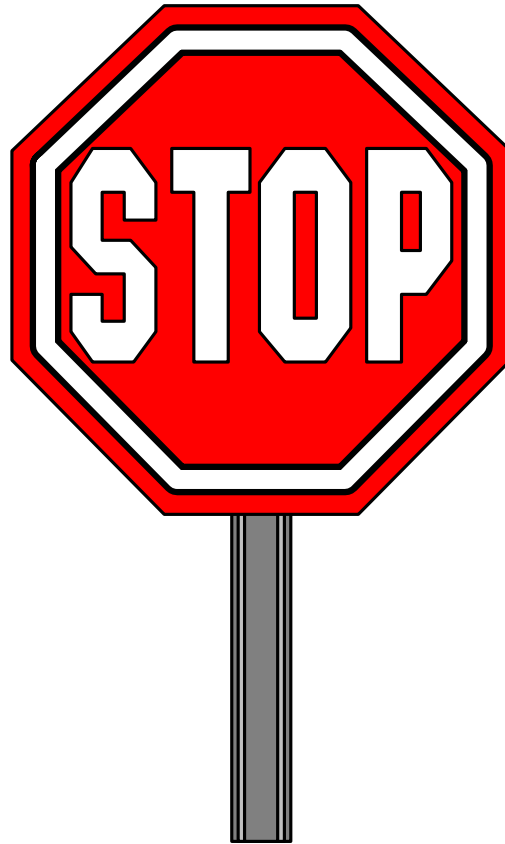
# MANUAL

540 SERIES AND 590 SERIES  
OIL BATH DRIVE



Smicoc Mfg Co Inc \* 500 N. MacArthur Blvd \* OKC, OK 73127 \* 405-946-1461 \* 405-946-1472-Fax  
[www.smico.com](http://www.smico.com) \* [Smico@smico.com](mailto:Smico@smico.com) \*

**IMPORTANT!**



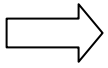
## **SCREENER STORAGE**

**Long Term Storage greater than  
60 days may cause damage to  
vibrator drive components.**

**Please consult  
SMICO Manufacturing  
for storage instructions.**

SMICO Manufacturing Co., Inc.  
Oklahoma City, Okla. 73127  
405-946-1461





## IMPORTANT

Before operating your DH2 series screener, be sure to remove the transit bracket from the spring mounts. These brackets have been provided to minimize damage to the shaker while in transit. Failure to remove these brackets before operation of your screener could result in damage to the screener as well as the surrounding structure. Retain these brackets for use when moving or re-shipping the unit.

## BEARING LUBRICATION

Before operating your DH2 series screener, be sure to review the lubrication section of this manual.

## LAYUP PRIOR TO INSTALLATION



Should it be necessary to store your DH2 series screener more than 60 days after delivery, be sure to contact SMICO for long-term layup, and bearing preservation instructions.

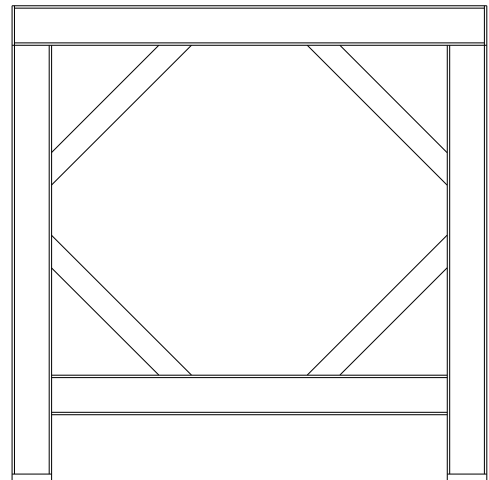
## FOUNDATIONS

One of the most important individual items for satisfactory operation of your DH2 series screener is the preparation of a proper foundation. The essential part of a foundation is that it is rigid and square.

Steel or concrete foundations are recommended. Wood foundations are not recommended since they are rarely rigid, and since they are subject to temperature changes and warpage, it is impossible to insure accuracy or squareness.

When selecting a steel foundation it is necessary that the beam is selected such that the natural frequency of the beam is not within the period of sympathetic vibration period of the machine.

The spring mounts on the machine provide vibration isolation for this machine. **DO NOT** attempt to further isolate this machine by using some type of vibration isolator between the frame and the foundation. This will result in a frame that is not rigid and the machine will vibrate this frame excessively. This will usually produce more vibration transmission rather than less vibration transmission.



Typical frame depicting gussets that are properly sized and located. The traditional "x" bracing is not adequate for vibrating equipment.

## HOPPERS

In erecting a hopper beneath the screen, be sure the valley angles are steep enough to give a free flow of the material being screened. See that the hopper is built low enough so the live machine structure will not strike the hopper, even when the machine is set at the steepest angle. Also note the screener will have random and erratic movement during start up and shut down. Allow an extra 2" around the live machine to allow for this movement.

## DISCHARGE CHUTES

In designing discharge chutes the valley angles and clearances specified in the hoppers paragraph needs to be taken into account. In addition to that, the screens are removed from either end. This will require access to the end of the unit, and screen cloth removal will require the length of the screen panel beyond the machine.

If a dust seal is required, the use of flexible connectors is the best method of accomplishing this. This type of connector must be flexible enough to allow free movement of the live unit with out restrictions. NOTE: Flexible connectors which are stiff may cause excessive vibration transmission to the surrounding structure, damage the screener itself, and alter the screening efficiency.

## FEED CHUTES

Feed chutes must also conform to the specifications specified in the hoppers paragraph. In addition to that feed chutes are an important part of the screener.

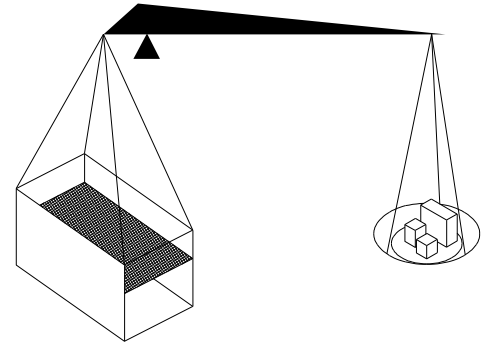
Feed chutes should provide of distribution of the material across the full width of the machine. Feed chutes should limit the fall of the material as much as possible. They should also slow up fast moving streams. These aspects will allow for efficient screening of your product. Proper feed chutes will adequately repay for the time spent constructing them by reducing screen cloth wear and increasing the efficiency.

## CONTROL YOUR PRODUCT

Your DH2 series screener is fully adjustable to your product; Take full advantage of these exclusive features so you may obtain the most efficient results possible. Be sure the stroke, speed, and the angle of the machine are correct for your product. Do not guess! Check it!

## BALANCE

SMICO DH2 series of screeners is dynamically balanced. Dynamically balanced means the weight of the machine is counter balanced by the rotating counter weights, on the counter weight wheels, to produce the vibrating effects that are uniform across the entire screen area. The loading of the machine effects this motion and dramatic surge loading of the machine could produce undesired effects.



The weight of the machine is accurately counterbalanced. These counter weights are attached to the counter weight wheels, and are not to be changed unless additional weight is added to or removed from the machine. If weight is added or removed from the machine contact the factory for assistance in adding or subtracting counterweight. **NOTE: DO NOT** add skirt boards, wearing plates, chutes, feeders, or any other material to the live part of the machine. These structures will be subject to extreme dynamic forces and fatigue; In addition, they will change the balance of the screen. Such unbalance could cause serious problems such as premature bearing failure, destroying the motor, and transmitting excessive vibration to the structure.

## ANGLE

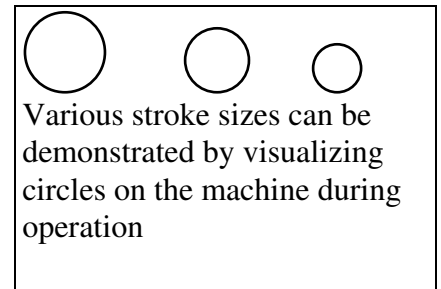
The inclination at which the screening surface is operated plays an important part in the screening efficiency. If the angle is too great the material will pass over too rapidly, and will not be properly graded. If the angle is too slight efficient grading may not be maintained, the capacity of the screen will be reduced, and material will tend to accumulate at the feed end of the machine, causing undue wear and breakage of the screen cloth. Proper inclination of the screen provides efficient grading and capacity. Tests have indicated on some materials, a 5<sup>o</sup> difference on inclination has caused a variation in recovery as great as 90%.

The deck construction or screen body is held in position by springs at each of the four corners of the machine. These springs should be vertical during operation. Consult the factory for more than minor changes in the inclination.

## STROKE

The DH2 series of screeners vibrates in a vertical circular pattern. The diameter of this circle is called the stroke. The stroke can be measured in one of two ways. First, a dot can be placed on the side of the machine and the diameter of the dot makes when the machine is in operation is the stroke. Second, a stroke gauge can be used to determine the stroke.

A small stroke gauge is made up of a number of circles with specific diameters. One of those diameters must correspond to the stroke of the machine. The diameter of the circles corresponds to the number below the circle. When this gauge is placed on the side of a machine the circles will blur. There will be one blurred circle where the center-blurred circle is a black point. The diameter of that circle will be the stroke.



The stroke of the DH2 series of screeners can be changed by adding or removing counter weight that is laminated on the counter weight wheel. It is imperative that the two sides must have the same amount of counter weight. **NOTE:** Changes in the counter weight will cause changes in the stroke; This **stroke change requires a speed change**. Please refer to the section on speed for proper speed selection. Consult the factory for any dramatic changes in the operation of the equipment. Improper changes to the stroke and speed could result in severe damage to the machine.

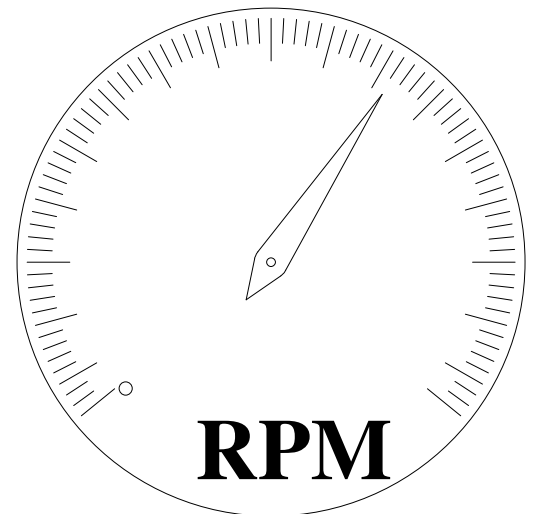
## SPEED

The speed plays an important part in screen operation within certain ranges. Discretion must be used in the selection of the speed-stroke combination. The tests carried out by independent organizations indicate that in general, speeds in excess of 1600 RPM have little effect on the efficiency or capacity of the screen.

SMICO screens operate at speeds from 800 - 1500 RPM, and they normally operate with strokes from 1/8" - 1/4". The speed is inversely related to the stroke for energy limits. For example:

1/8" stroke	1300 - 1600 RPM
3/16" stroke	1200 - 1300 RPM
1/4" stroke	1000 - 1200 RPM
3/8" stroke	800 - 1000 RPM

These machines should not be operated outside these limits. If the speed is too slow the machine will not operate at capacity; Yet if the speed is too great the bearings will become overloaded, which results in premature bearing failure.



Generally a stroke of 3/16 and a speed of 1250 RPM is efficient in screening most materials. In other cases a slower speed with larger stroke works well for larger size material, and faster speed with smaller stroke works well for smaller material.

Speed on a SMICO screen may be controlled in either of two ways. First, the speed can be controlled by using a variable speed motor or motor controller. Second, the speed can be changed by sheave selection. Single speed v-type sheaves are standard on SMICO screens. These sheaves are sized to give the speed our tests and experience indicates most desirable for the job.

## SCREEN CLOTH SELECTION

Screen cloth selection is very important in order to obtain proper results, to eliminate screening problems, and to avoid costly maintenance and replacement. Screen cloth should be selected by considering three aspects.

### **FIRST:**

The first aspect is maximum open area. When the open area is maximized, the capacity and efficiency of the screen are at their peak; however, the screen life is greatly reduced, and frequent replacement will be required. Decreasing the wire size used in making the screen cloth can increase the open area of a screen cloth.

### **SECOND:**

The second aspect is maximum screen life. When screen life is at its maximum, the wire size of the screen is increased causing less frequent screen replacement, and fewer down times; However, when screen life is high the capacity of the screen is low. Increasing the wire size used in making the screen cloth can increase screen life in a screen cloth.

### **THIRD:**

The third aspect is corrosion resistance. With a high corrosion resistant screen the screen will hold up longer from chemical materials such as water or acid; Yet, a screen with a high corrosion resistance is costly, and may be hard to locate, and have a long delivery schedules.

The hooks on the outside edges of the screen cloth should vary depending upon the wire diameter of the screen cloth. For lighter than 16 GA cloth the hooks need to be double bent sheet metal shrouds, to prevent the screen cloth from pulling loose when the screen cloth is tightened. Screen cloths from 16 GA to 8 GA wires need only a single fold sheet metal shroud. Wires heavier than 8 GA are strong enough to allow tensioning without any shroud.

In addition to this, specialty screens can be furnished for your particular needs. Some of these types of screens are perforated plate, slotted screens, music wire screens, flat top screens, synthetic screens, and many others. If you need further information on screen cloth selection consult the factory.

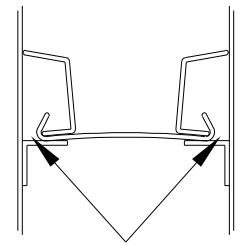
### SCREEN CLOTH REMOVAL

1. Remove feed inlet and discharge end plates.
2. Loosen the tension bolts on each side. These are the bolts holding the tension rail that stretches the screen cloth. The nuts should be backed off sufficiently to allow easy sliding of screen hooks along the tension rail. (Be sure that ALL tension bolts have been loosened.)
3. Stand at the end of the machine and slide the screen out, pulling it squarely toward you. Care should be exercised that when the screen is almost all the way out, that it is held level until it's completely out. On heavy-gauge cloth, two persons may be required.

### SCREEN CLOTH INSTALLATION

1. The inside of the screen body should be thoroughly washed or wiped clean. Be sure that all surfaces are free from debris and that there are no cuttings or other foreign material caught beneath the screen when it is installed.
2. Make sure tension rails are pulled out as far as the slack in the tension bolts will allow.
3. Now insert the new screen cloth. Start one side of the screen hook strips under the tensioning rail and slip it in slightly. Start the opposite side in the same manner and with the screen square; push it into the screener.
4. The screen is in place when the hook strips on the screen are flush with each end of the screener.
5. Hand tighten the four corner tensioning nuts so there is an equal amount of space between the hook strips and the wall of the screener on all four corners.
6. Tighten the remaining nuts hand tight.

7. Starting with the nuts in the CENTER of the tension rail and working out to the ends, slightly tighten two bolts on one side; then move to the corresponding two bolts on opposite side and tighten in equal proportions. Repeat process moving from the center to the ends until screen feels tight and even.
8. Check the cloth tightness by feeling of the cloth for loose spots. The screen cloth must be drum head tight. Life of the screen cloth and efficiency of separation depend on there being no loose areas in the cloth. Any loose spots must be removed by tightening the tension bolts in the vicinity of the loose spot. If this does not correct the problem consult the factory.
9. For lighter wire screen cloth, fold down the two ends of the screen. **DO NOT CREASE.** Fold the two corners of one end and bend the cloth at the corners sharply down against the end of the screener frame. Work from either side toward the center and pull the cloth as tight as possible to further tighten at ends.
10. Replace the end plates and the unit is ready for operation. Run the screener for about 30-40 minutes. Then stop the machine and re-tighten the tension bolts. This is important since the weave of the screen will allow it to take a certain set during the first few minutes of operation and will allow slack to develop in the screen.
11. Again, re-tension after running 24 hours, as this will give greatly improved screen life.



These distances must be equal

## BOLTS

All bolts on the screener are secured with lock washers or some other type of locking mechanism. After the machine has been in operation for two weeks it is wise to re-tighten the bolts to assure they are tight. Loose bolts break.

## LUBRICATION

The DH2 series vibrating screener with 100mm bearings, is an Oil Bath Lubricated drive with Labyrinth grease seals.

## BEFORE STARTING

Before starting the machine, be sure there is a supply of oil in the oil reservoir. The oil used is to be equal to that known as MOBIL DTE#26 for operating temperatures up to approximately 80° C. This product has the correct type and viscosity. The vibrating screeners are properly filled with oil before leaving the factory, but should be carefully checked before operation is started.

## OIL LEVEL

**CAUTION:** Prior to performing service or maintenance operations disconnect the power to the motor. TAG OUT or LOCK OUT the motor while servicing.

The normal oil level can be checked when the machine is at its proper operating angle and stopped. Oil level is checked at the normal oil level holes located on the down hillside of the oil reservoir shaft housing and blind side bearing housing. If the level is below the bottom of the Oil level plug hole, additional oil is required. Add enough oil to raise the level to the bottom of the oil level plughole. Oil can be added from either bearing housing vent/filler tubes located on the top edge of the bearing housing flange. For checking normal oil level it is recommended to use the 1/8" pipe plug on the blind side bearing housing. In order to access the oil level plug remove the blind side drive guard cover. The oil level hole is located on the up hill face of the bearing housing behind the eccentric counter weight.

**NOTE:** The oil level holes on the shaft housing is fitted with an 1/2" pipe plugs located on the down hill side of the housing.

## OIL CHANGE

It is advisable that the oil reservoir be drained of oil daily for the first five days, and fresh clean oil, (approximately 1 1/2 gallons), be put in. After which, oil should be changed after 100 operating hours, then after every 500 operating hours. Oil can be drained from one of several locations. Two 3/4" drain holes are located on the bottom of the shaft housing and 3/8" drain hole on the bottom side of the bearing housing. Note: On the bearing housings the 3/8" drain plug is located on the bottom of the outside flange behind the drive guard backing plates.

When atmospheric temperatures above 32° F prevail, MOBIL DTE#26, or its approved equivalent, should be used. This high quality oil will provide the necessary lubrication of working services and protection of the finely finished roller bearings. When the machines are exposed to low temperature conditions, MOBIL GARGOYLE ARCTIC OIL C or its approved equivalent is recommended. This grade has a sufficiently low pour point to remain fluid at temperatures well below zero. Where unusually hot or cold conditions exist, consult the factory.

Normal operating temperature rise of vibrator varies to about 75° F to ambient temperatures. At temperatures in excess of this is cause for a thorough investigation immediately.

## IMPORTANT

Keep all dirt and grit away when changing oil. Sump plugs at the bottom of the oil reservoir/shaft housing and bearing housing are for removal of oil and collection of sediment, and all plugs should be removed and cleaned occasionally.



**NOTE:** Too much oil tends to generate heat by churning; therefore, when oil has been drained, use only fresh, clean oil recommended and amount needed to fill to the normal oil level plug hole.

*We cannot emphasize too strongly the importance of keeping the oil clean while in storage, and the oil cans or measurers thoroughly free of foreign matter before using. We further recommend that the oil is stored in a clean place and covers or plugs in drums are kept tight when not in use.*

## LABYRINTH GREASE SEALS

The Labyrinth grease seal area should be checked periodically for oil leakage and foreign material build-up. Grease as needed to maintain dust seal via the zirc fitting located on the top of the bearing housings.

SERVICE PROCEDURE: PIVOTING MOTOR BASE BELT TENSIONING PROCEDURE.  
ISSUED: REV.1 7/23/07

## INSTRUCTIONS FOR REPLACING AND ADJUSTING BELTS ON A PIVOTING MOTOR BASE FRAME

### REFERENCE: MOTOR TENSIONING DRAWING (27083)

1. Make sure that the machine is empty of product before starting these procedures.
2. Disconnect the power to the motor. LOCK OUT OR TAG OUT the motor while servicing.
3. Back off the compression spring bolt, item 5 removing tension from the spring, item 14.
4. Loosen the four (4) motor bolts, item 7.
5. Back off the two (2) slide bar bolts, (motor tensioning bolts) item 6.

6. Inspect items 3, 4, 8, 9, 14 for wear. These items include the pivot shaft, the lube align bearings, the spring washers, and the tension spring. Also inspect the belt(s) and the sheaves. Refer to the replacement parts list for part numbers.

7. If needed, replace the belts, item 9, at this time. Use the same size belts as specified for the screener. Refer to the replacement parts list for size and part number.

8. Tension the two (2) slide bar bolts item: 6 until the motor support base, item 2, is parallel with the base frame item 1. (Refer to detail A). This will position the centerline of the motor shaft, (Refer to detail B) approximately 2 ½" to 3 ½" from the centerline of the pivot shaft, item 3. In this position the weight of the motor will keep the belt(s), item 9, snug against the sheaves. As a check, push down on the belt(s) and release. The motor and pivot base should follow and return, the belts should be snug from the weight of the motor.

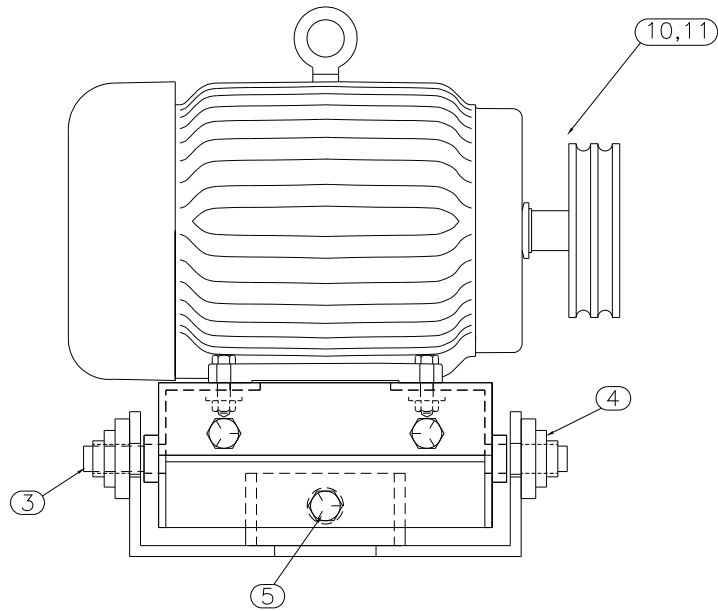
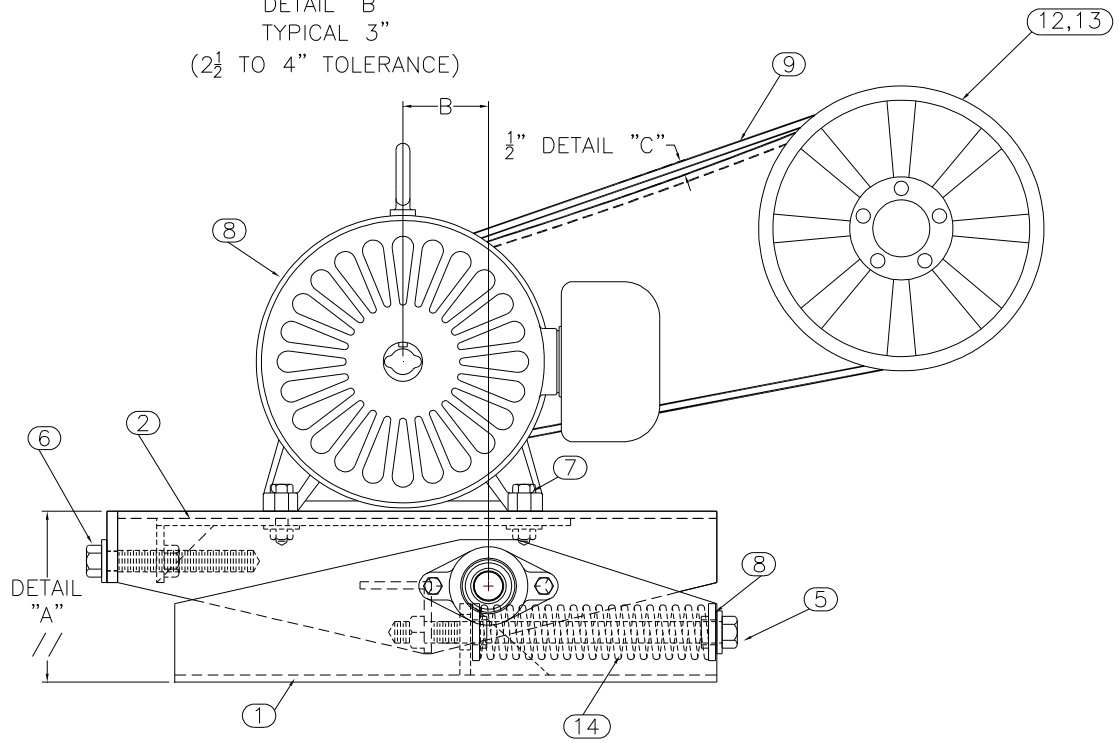
9. Tighten the four (4) motor bolts, item 7.

10. Tighten the compression spring bolt, item 5, until the belts are snug. The belts should have about ½" to 1" deflection when depressed, (Refer to detail C).

11. Return the machine to service per appropriate procedure.

12. Start up the machine and watch for end play in the belts. As a check, verify the pivoting motor base is cycling uniformly. The pivot base should have approximately a plus/minus 1/8" throw. If there is too much throw or excessive noise is observed, apply additional tension to the compression spring, item 5 until the pivot base settles out.

DETAIL "B"  
TYPICAL 3"  
(2½ TO 4" TOLERANCE)



## BEARING REMOVAL 540 SERIES

1. Disconnect the power to the motor. TAG OUT and/or LOCK OUT the motor while servicing
2. Remove the belt guard and belt.
3. Remove the drive sheave (item 34) and bushing (item 35) from the shaft.
4. Remove the drive guard cover(s) (item 13 & 14).
5. If the drive side bearing is to be removed, unbend the tab on the drive side bearing washer (item 33) and remove the bearing nut (item 32) and washer and spacer(item 12).
6. If the blind side bearing is to be removed, remove the blind side end cap (item 9) and 3/4" bolt (item 26).
7. Drain oil from drive by removing the (2)drain plugs(item 22) from the shaft housing reservoir (item 2) and (2 of item 23) from the bearing housing (item 3).
8. Remove the eccentric (item 7) and Taper Lock Bushing (Item 20). **NOTE:** The counterweights do not have to be removed from the eccentric.
9. Attach a suitable puller or brace and remove the Labyrinth ring (item 6) by sliding off the shaft. **NOTE:** The Labyrinth O-ring (item 18) will also be removed with the Labyrinth ring, remove and discard.
10. Remove the 8 hex head cap bolts (item 29) in the Labyrinth seal housing (item 5).
11. Slip the Labyrinth seal housing off. The seal (item 15) should remain in the seal housing. Remove and discard the grease seal and outer O-ring (item 17).
12. Remove the labyrinth spacer ring (item 10 or item 11). **NOTE:** The labyrinth spacer rings are not interchangeable. The drive side labyrinth spacer (item 11) is identified by its machined shoulder which faces the bearing when installed.
13. Remove the 12 hex head bolt assemblies (item 27, 30, 31) that bolt the bearing bracket (item 3) to the side sheet or drive plate.
14. Support the shaft housing (item 2) and remove the 8 bolts (item 28) that bolt the bearing housing to the shaft housing.
15. Support the end of the shaft (item 1) as necessary to obtain access to slide the bearing bracket off the shaft. Attach a lifting plate/bracket to the bearing bracket (item 3) and slide off the shaft. There is a slip fit between the bearing and the shaft, and a press fit between the bearing and the bearing housing. Remove and discard the shaft housing inner O-ring (item 16).

16. Remove the inner shaft spacer (item 4) from the drive side of the shaft. Secure spacer until needed for installation.
17. Using a suitable bearing press, press the bearing (item 19) out of the bearing housing from the inboard side. Note: The bearing housing has an inside shoulder which prevents the bearing from being pressed through the housing.

## BEARING INSTALLATION

1. When purchasing a bearing it is imperative that the full part number of the Bearing be identical. **These bearings** are vibratory duty bearings and **have special clearances**.
2. Before installing the bearing the bearing and drive components must be clean and free of foreign material.
3. Press bearing up to inside shoulder of the bearing housing, making sure the bearing is square in the housing. **NOTE:** This **CAN NOT** be done with a hammer or other type of impact method; however the bearing can be packed in dry ice and allowed to cool. It will then slip into the bearing housing easily. **NOTE:** When this method is used, air-dry the bearing after it warms up to ambient temperature.
4. Reassemble the drive by reversing steps 1 through 16 above. **NOTE:** The inner bearing shaft spacer (item 4) and bearing nut (item 32) are only on the motor side of the drive.
5. When reinstalling drive components, use new o-rings and grease seals.
6. Bolt Torque Requirement:
  - 6.1 Bearing Bracket Bolt Assemblies (item 27,30, 31) – 350 FT-LBS
  - 6.2 Shaft Housing Bolts (item 28) – 200 FT-LBS
  - 6.3 Labyrinth Seal Housing Bolts (item 29) – 100 FT-LBS
  - 6.4 Shaft end plate bolt (item 26) – 200 FT-LBS, plus thread agent
7. When installing eccentric hub(s), verify shaft keyway is at Top Dead Center (TDC) and centerline of eccentric is in line with TDC.

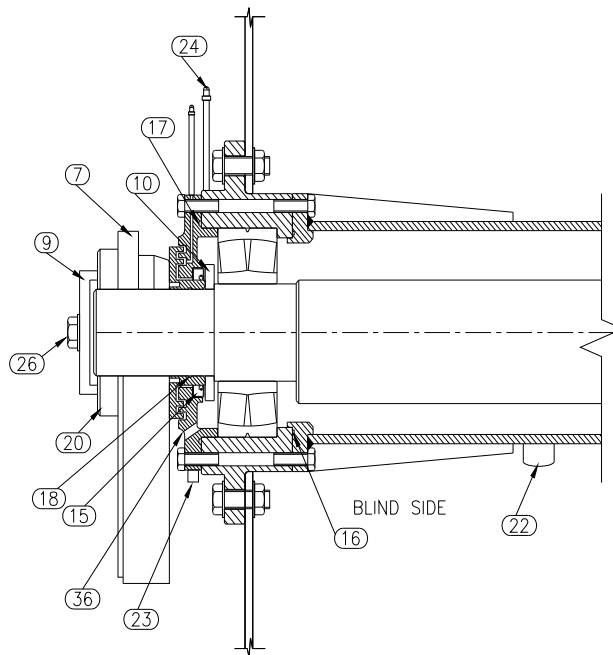
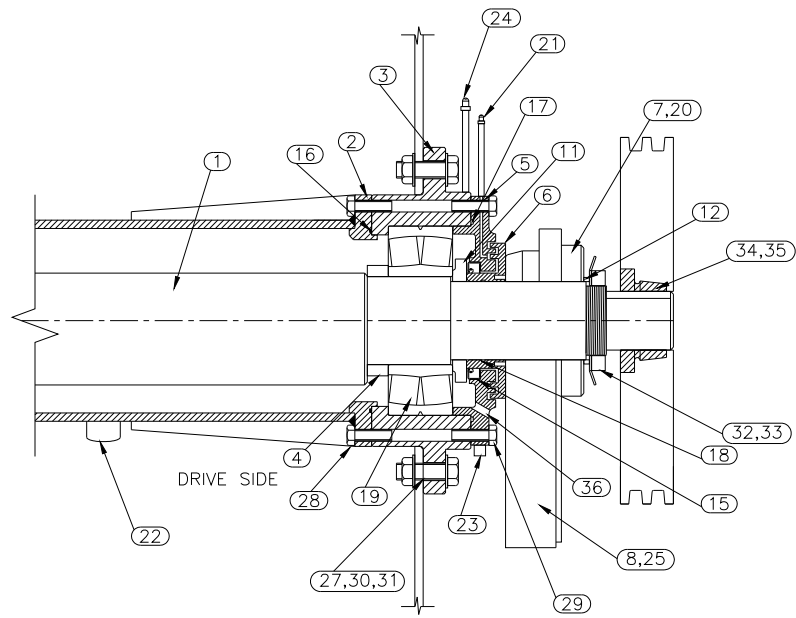
## DH2 SERIES

### 540 - SERIES 100mm Drive

<u>ITEM</u>	<u>QTY</u>	<u>DESCRIPTION</u>	<u>DWG#</u>	<u>PART#</u>
1	1	SHAFT, 5'	26130	540-301-500
1	1	SHAFT, 6'	26130	540-301-600
2	1	SHAFT HOUSING,5'	26129	540-302-500
2	1	SHAFT HOUSING,6'	26129	540-302-600
3	2	BEARING HOUSING	26128	540-303-002
4	1	INNER SHAFT SPACER	26153	540-314-004
5	2	LABYRINTH SEAL HOUSING	26127	540-310-004
6	2	LABYRINTH RING	26126	540-310-006
7	2	ECCENTRIC HUB	26131	540-306-002
8	4	COUNTERWEIGHT ¾ & ½"	26157	540-308-075/050
9	1	END CAP	26176	540-400-500
10	1	LABYRINTH SPACER(Blind)	26154	540-314-006
11	1	LABYRINTH SPACER(drive)	26155	540-314-008
12	1	LOCK NUT SPACER	26156	540-314-010
13	1	ECCENTRIC COVER-DRIVE	26161	540-309-001
14	1	ECCENTRIC COVER-BLIND	26161	540-309-002
15	2	GREASE SEAL	472157	314-645
16	4	O-RING SHAFT HOUSING	2-171	540-400-170
17	2	O-RING LABYRINTH HOUSING	2-269	540-400-269
18	2	O-RING LABYRINTH RING	2-153	540-400-153
19	2	BEARING, 22320-ESK.JPA.T41A	22320	304-095
20	2	BUSHING 3535-3 7/16		348-252
21	2	GREASE ZERK	1/8 NPT	
22	2	SHAFT HOUSING DRAIN PLUG	¾-10	
23	2	BEARING HOUSING DRAIN	3/8 NPT	
24	2	FILL / VENT FITTING	3/8 NPT	
25	6	HEX HEAD BOLT 5/8-11X21/2		
26	1	HEX HEAD BOLT 3/4-10X1 ½		
27	24	HEX HEAD BOLT 3/4-10X2 ½		
28	16	HEX HEAD BOLT 5/8-11X2		
29	16	HEX HEAD BOLT ½-13X1 ½		
30	24	¾-10 LOCK NUT		
31	24	¾ HARDENED WASHER		
32	1	LOCK NUT	AN 16	318-116
33	1	LOCK WASHER	W 16	318-216
34	1	DRIVE SHEAVE	2C16.0	361-450
35	1	DRIVE BUSHING	SF 2 5/8	342-263
36	2	OIL LEVEL PLUG	1/8" NPT	
37	AR	DRIVE OIL	DTE 26	

# DH2 SERIES

## 540 SERIES 100MM DRIVE



## BEARING REMOVAL 590 SERIES

1. Disconnect the power to the motor. Tag out or lock out the motor while servicing.
2. Remove the belt guard and belt.
3. Remove the drive sheave (item 31) and bushing (item 32) from the shaft.
4. Remove the blind side cover.
5. If the drive side bearing is to be removed, unbend the tab on the drive side bearing washer (item 30) and remove the bearing nut (item 29) and washer.
6. If the blind side bearing is to be removed, remove the blind side end cap (item 9) and 1" bolt (item 21).
7. Drain oil from drive by removing the (4) four drain plugs(2 of item 34) from the shaft housing reservoir (item 2) and (2 of item 18) from the labyrinth seal housing (item 5).
8. Remove the eccentric (item 7) and QD Bushing (Item 16). **NOTE:** The counterweights do not have to be removed from the eccentric.
9. Attach a suitable puller or brace and remove the Labyrinth ring (item 6) by sliding off the shaft. **NOTE:** The Labyrinth O-ring (item 13) will also be removed with the Labyrinth ring, remove and discard.
10. Remove the 8 hex head cap bolts (item 24) in the Labyrinth seal housing (item 5).
11. Slip the Labyrinth seal housing off. The seal (item 11) should remain in the seal housing. Remove and discard the grease seal and outer O-ring (item 12).
12. Remove the 20 hex head bolt assemblies (item 23, 25, 27) that bolt the bearing bracket (item 3) to the drive plate.
13. Support the shaft housing (item 2) and remove the 8 bolts (item 24) that bolt the bearing housing to the shaft housing.
14. Support the end of the shaft (item 1) as necessary to obtain access to slide the bearing bracket off the shaft. Attach a lifting plate/bracket to the bearing bracket (item 3) and slide off the shaft. There is a slip fit between the bearing and the shaft, and a press fit between the bearing and the bearing housing. Remove and discard the shaft housing inner O-ring (item 12).
15. Remove Spirolock snap ring (item 14) and press bearing (item 15) out of the bearing housing.

## BEARING INSTALLATION

1. When purchasing a bearing it is imperative that the full part number of the Bearing be identical. **These bearings** are vibratory duty bearings and **have special clearances**.
2. Before installing the bearing the bearing and drive components must be clean and free of foreign material.
3. Install the Spirolock snap ring (item 14) into the bearing housing (item 3).
8. Press bearing up to Spirolock ring, making sure the bearing is square in the housing. **NOTE:** This **CAN NOT** be done with a hammer or other type of impact method; however the bearing can be packed in dry ice and allowed to cool. It will then slip into the bearing housing easily. **NOTE:** When this method is used, air-dry the bearing after it warms up to ambient temperature.
9. Reassemble the drive by reversing steps 1 through 14 above. **NOTE:** The bearing nut is only on the motor side of the drive.
10. When reinstalling drive components, use new o-rings and grease seals.
11. Bolt Torque Requirement:
  - 11.1 Bearing Bracket Bolt Assemblies (item 23,25, 27) – 640 FT-LBS
  - 11.2 Shaft Housing Bolts (item 24) – 200 FT-LBS
  - 11.3 Labyrinth Seal Housing (item 5) – 200 FT-LBS
  - 11.4 Shaft end plate bolt (item 21) – 200 FT-LBS, plus thread agent
12. When installing eccentric hub(s), verify shaft keyway is at Top Dead Center (TDC) and centerline of eccentric is in line with TDC.

## DH2 SERIES

### 590 SERIES 150MM DRIVE

<u>ITEM</u>	<u>QTY</u>	<u>DESCRIPTION</u>	<u>DWG#</u>	<u>PART#</u>
1	1	SHAFT	24521	590-301-600
2	1	SHAFT HOUSING	24524	590-302-600
3	2	BEARING BRACKET	24514	590-303-002
4	2	DRIVE PLATES	24526	814-294
5	2	LABYRINTH SEAL HOUSING	24523	590-310-003
6	2	LABYRINTH RING	24522	590-310-006
7	2	ECCENTRIC HUB	24525	590-307-500
8	2	COUNTERWEIGHT ¾" & ½"	24537	590-308-075/050
9	1	END CAP	24538	590-400-500
10	1	SPACER	24539	590-600-003
11	2	GREASE SEAL	416364	314-215
12	4	O-RING BEARING BRACKET	2-454	590-900-451
13	2	O-RING LABYRINTH RING	2-347	590-900-347
14	2	SPIROLOX SNAP RING	RRN-1250	590-900-500
15	2	BEARING, 22330-EAS-MB-C3	22230	304-120
16	2	QD BUSHING	J-4 ¼	349-425
17	2	GREASE ZERK	1/8 NPT	
18	5	DRAIN PLUG		
19	2	FILL FITTING		
20	16	HEX HEAD BOLT 5/8-11X5		
21	1	HEX HEAD BOLT 1-8X1 ½		
22	44	HEX HEAD BOLT 1 1/8-7X4		
23	40	HEX HEAD BOLT 1-8X4 ½		
24	32	HEX HEAD BOLT 5/8-11X2		
25	80	1" HARDENED WASHER		
26	88	1 1/8 HARDENED WASHER		
27	50	1-8 LOCK NUT		
28	44	1 1/8-7 LOCK NUT		
29	1	LOCK NUT	AN 20	318-120
30	1	LOCK WASHER	W 20	318-220
31	1	DRIVE SHEAVE	4C18.0E	
32	1	DRIVE BUSHING	QDE 3 7/16	
33	AR	DRIVE OIL	DTE 26	
34	2	DRAIN PLUG		
35	2	VENT/FILL PLUG		

**DH2 SERIES**  
**590 SERIES 150MM DRIVE**

